

# TK-KURE & SEAL 1315

Meets Federal EPA's VOC Requirements



Division of Sierra Corporation  
ISO 9001:2008 Certified

## Technical Data

### 1. PRODUCT NAME

TK-KURE & SEAL 1315

### 2. MANUFACTURER

TK PRODUCTS  
DIVISION OF SIERRA CORPORATION  
11400 West 47th Street  
Minnetonka, MN 55343  
952-938-7223  
952-938-8084 (FAX)  
E-mail: [tksales@tkproduct.com](mailto:tksales@tkproduct.com)  
Website: <http://www.tkproduct.com>

### 3. PRODUCT DESCRIPTION

TK-KURE & SEAL 1315 is a clear, acrylic copolymer resin curing, sealing and hardening compound for freshly placed and/or existing concrete, terrazzo, brick, stone, architectural concrete and other cementitious materials for either exterior or interior applications.

#### BASIC USES:

##### ON NEW CONCRETE:

TK-KURE & SEAL 1315 forms a membrane film which seals in and retains 97.3% of the hydration of water to provide maximum hardness of the substrate. It provides protection from abrasion, damage caused by salt, oil, grease, mild acids and alkali, and stains from soot, smog, fumes and gases. Construction debris does not adhere to the concrete, cleanup is easier, and there is less cost for labor.

The coating is clear, dries clear and resists yellowing. It is compatible with many resilient tile and carpet adhesives, improves adhesion efficiency, adds longer life to the floor covering, requires less repair work, and is recommended for concrete substrates to be carpeted.

##### ON EXISTING CONCRETE:

TK-KURE & SEAL 1315 penetrates into the slab, binding together the small dusting particles and filling voids to produce a hard, dust-free, brighter surface. TK-KURE & SEAL 1315 provides the same compatibility and protective capabilities that it does on newly placed substrates.

### ON TERRAZZO, BRICK, STONE, OR ARCHITECTURAL CONCRETE:

TK-KURE & SEAL 1315 brings out the highlights of the natural colors, increases the aesthetic value and longevity of the completed project.

#### USE TK-KURE & SEAL 1315 ON:

Commercial and industrial work, i.e. public buildings, showrooms, shopping centers, schools, hospitals, manufacturing plants, and warehousing; as well as on residential areas i.e. driveways, basement floors, sidewalks, patios, and swimming pool areas.

### 4. TECHNICAL DATA

#### COMPOSITION AND MATERIALS:

TK-KURE & SEAL 1315 is a acrylic copolymer resin blended with fast drying aromatic hydrocarbon. No fillers are used and there are no oils, waxes or saponifiable resins contained in the mixture. TK PRODUCTS' materials are manufactured with the finest quality raw materials available and close quality control is practiced.

Flash Point:	100°F
Moisture Efficiency:	.31 kg/m <sup>2</sup> at 300 ft <sup>2</sup> /gallon
ASTM C-1315:	Max. allowed .40 kg/m <sup>2</sup>

-A.I.M. Category: Curing and Sealing Compound, maximum VOC 700g/l.

-A.I.M. Definition: TK-KURE & SEAL 1315 is a liquid membrane forming curing and sealing compound for new and existing concrete and exposed aggregate surfaces. It is marketed and sold solely for application to concrete surfaces to reduce the loss of water during the hardening process and to seal old and new concrete providing resistance against alkalis, acids, ultra violet light and other contaminants. The coating meetings the requirements of American Society for Testing and Materials (ASTM) C-1315-95, Standard Specification for Liquid Membrane Forming Compounds Having Special Properties for Curing and Sealing Concrete.

### APPLICABLE STANDARDS

- ASTM C-1315-95, Type 1, Class B, and C.
- ASTM C-309, Type 1, Class A & B and Type 1D with a red dye added.
- Fed TT-C-800A, Type 1 Class 1
- AASHTO Des. M-148, Type 1, Clear.
- Approved by the Resilient Tile Institute to be compatible with most resilient tile and carpet adhesives, and most paints.
- USDA authorization for use in meat, poultry and food processing plants.

### 5. APPLICATION PROCEDURES AND INSTRUCTIONS

#### SURFACE PREPARATION:

Material is supplied ready for use, and requires no mixing or dilution. It is unlawful to further reduce with non-exempt solvents.

#### NEW CONCRETE:

Finish trowel and allow surface water to completely dissipate. Use low pressure (20-30 lbs.) sprayer or power sprayer. Apply uniformly at specified rate of coverage. Avoid heavy accumulations. TK KURE & SEAL 1315 can darken the appearance of concrete, especially if applied too heavily.

#### EXISTING CONCRETE:

Must be free of oil or grease and soil. Use a long nap applicator or paint roller to distribute the compound more evenly. An airless sprayer or low pressure spray equipment can be used on larger areas; avoid heavy accumulations. A second coat should be applied on very porous surfaces where absorption is rapid. Allow coating to become tack free between coats.

#### COVERAGE RATE\*

SURFACE	SQ.FT./GAL
Curing	300-550
Dustproof/Seal	300-500
Second coat	400-800
Renovation	
Dustproof/Seal	300-400

Drying Time:	1 hour (tack free) 2 hours (traffic)
Re-coat:	2-4 Hours

\*Coverage rates will always be dependent upon the porosity of the concrete. DO NOT OVER APPLY.

## LIMITATIONS

Apply in temperatures above 40 °F. Cold weather applications can be made under prescribed conditions and procedures specified by TK PRODUCTS.

Not for use on asphalt, or surfaces subject to immersion or constant liquid contact.

Sprayers must be equipped with neoprene hose, washers and gaskets. Rubber or other materials will disintegrate from the solvent.

Material will not freeze and may be stored outdoors in cold weather; however, it must be allowed to warm to approximately 50 degrees F before using.

**NOTE 1.** Concrete containing calcium chloride will remain dark longer when sealed. Extenders and additives (concrete admixes, fly ash) are now being added to some ready mixed concrete which can cause inconsistency in the porosity of the concrete. Some areas of the finished concrete may then appear darker than others. To compensate for these variations, coverage ratios should be adjusted.

**Note 2.** Popout problems can occur anytime, however, concrete in certain regional areas, concrete applied in extremely hot conditions (90°F+), and heavily steel troweled concrete can aggravate popout problems. These deficiencies are the result of a heat caused reaction, called alkaline silica reactivity (ASR), between the silica in the shale particles of the fine aggregate with the sodium and potassium alkali in the portland cement. For more information on this problem, refer to "POPOUTS" by Norman E. Henning, P.E. and Kenneth L. Johnson, P.E. of Twin City Testing and Engineering Laboratory and Lowery J. Smith of the J.L. Shiely Company.

Where this type of shale is present, and extremely hot weather conditions prevail, it is recommended that liquid membrane curing compounds should not be used until the concrete has been completely cured by water ponding, continuous water spray mist, or wet burlap covering for a period of three days. A seal coat can then be applied for dustproofing and protection (when concrete is completely dry).

## CLEANUP OF EQUIPMENT

Use TK-00 Solvent. For sprayer, pump the solvent through the spray equipment to remove residue of materials which can clog the hose and wand assembly.

## MAINTENANCE

Minimal maintenance is required other than normal sweeping, dusting or mopping.

If wear patterns do occur, or spillage removes the coating, TK-KURE & SEAL 1315 can be reapplied to the affected area.

## PRECAUTIONS

TK-KURE & SEAL 1315 contains aromatic hydrocarbon. Keep away from heat and flame. Prevent build-up of vapors by opening all windows and doors to achieve cross-ventilation. Use only with adequate ventilation. Do not breathe vapor or spray mist. Ensure fresh air entry during the application and drying processes. If you experience eye watering, headaches or dizziness or if air monitoring demonstrates vapor/mist levels are above applicable limits, wear an appropriate, properly fitted respirator (NIOSH/MSHA approved) during and after application. Close container after each use. Avoid contact with eyes, skin, and clothing. Wash after handling. KEEP OUT OF REACH OF CHILDREN. Do not allow vapors to penetrate into foodstuffs. Remove animals from quarters until all fumes have dissipated. TK-KURE & SEAL 1315 in its cured state is not toxic.

## FIRST AID

If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately. In case of eye contact, flush immediately with plenty of water for at least 15 minutes and get medical attention immediately; for skin, wash thoroughly with soap and water. If swallowed, do not induce vomiting. Call physician immediately.

## IN CASE OF FIRE

Use foam, Co2, dry chemical. Do not use water spray.

## SPILLS OR LEAKS

Contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused content in accordance with local, state and federal regulations.

For Safety Controls, Material Safety Data Sheets are available from TK Distributors, the TK Office, and the TK Website. This information should be read before using this product.

## 6. AVAILABILITY

TK-KURE & SEAL 1315 is available through TK Distributors. Contact TK PRODUCTS for the nearest distributor. Packaged in: 55-gallon drums, 5-gallon pails, and one gallon cans.

## 7. CONDITIONS OF SALE/ LIMITED WARRANTY

TK Products, division of the Sierra Corporation, warrants that its products conform to the label descriptions, are free from manufacturing defects, and are fit for the ordinary purposes for which such goods are

used. Inasmuch as the use of TK Products' product by others and other factors affecting product performance are beyond TK Products' control, TK Products does not guarantee the results to be obtained. There are no warranties except as stated herein, either express or implied, including implied warranties of merchantability or fitness for a particular purpose. **SHOULD ANY TK PRODUCTS' PRODUCT FAIL TO GIVE SATISFACTORY RESULTS, TK PRODUCTS WILL REPLACE THE PRODUCT, OR AT ITS OPTION, REFUND THE PURCHASE PRICE. THIS IS THE SOLE AND EXCLUSIVE REMEDY FOR ANY FAILURE OF TK PRODUCTS' PRODUCTS TO PERFORM AS WARRANTED AND SHALL ALSO CONSTITUTE LIQUIDATED DAMAGES IN CASE OF LOSS. UNDER NO CIRCUMSTANCES SHALL THE BUYER BE ENTITLED TO ANY OTHER REMEDY OR DAMAGES. REMEDIES FOR INCIDENTAL AND CONSEQUENTIAL DAMAGES ARE SPECIFICALLY EXCLUDED. TK Products does not authorize any person to assume for it any other liability in connection with the sale or use of its products unless specifically authorized by TK Products in writing.**

## 8. TECHNICAL SERVICES

The TK office offers assistance with specifications, performance test data and field services.

## 9. FILING SYSTEMS

Information Handling Services  
PO Box 1213  
Englewood, CO 80150  
Information Marketing Services  
13271 Northend  
Oak Park, MI 48237

## TK DISCLAIMER:

Every effort has been made to ensure the accuracy of the above information and to avoid infringement of any patent or copyright. The information is based on field tests by government and private agencies, as well as lab tests, and on technical data from raw material manufacturers. The person(s) specifying or requesting the use of these products is responsible for assuring their suitability for a specific use, as well as the proper application of the products. Where there is any question as to the suitability of a particular product, a small test patch is recommended. See also CONDITIONS OF SALE/ LIMITED WARRANTY (Section 7) above.

**FOR INDUSTRIAL USE ONLY**

**12/10**