



# PRODUCTS

Division of Sierra Corporation

# TK-L368 CLEAR EMULSION LINSEED OIL

Meets Federal EPA, OTC, LADCO VOC Requirements

## Technical Data

TK-L368 CLEAR EMULSION LINSEED OIL

Curing-Sealing Compound

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TK-L368 CLEAR EMULSION LINSEED OIL

Curing-Sealing Compound

### 1. PRODUCT NAME:

TK-L368 CLEAR EMULSION LINSEED OIL

### 2. MANUFACTURER

TK PRODUCTS, DIVISION OF SIERRA CORPORATION  
11400 West 47th Street  
Minnetonka, MN 55343  
952-938-7223  
952-938-8084 (FAX)  
E-mail: TKSales@tkproduct.com  
Website: http://www.tkproducts.com

### 3. PRODUCT DESCRIPTION:

TK-L368 is a Clear Linseed Oil Emulsion Curing Sealing and Protective Coating for fresh concrete surfaces.

#### Uses:

TK-L368 can be used on any freshly poured concrete surface, where good curing qualities are needed, and the addition of a protective coating is desired. TK-L368 controls moisture loss and aids in the hydration of cement in freshly poured concrete. TK-L368 goes beyond curing the concrete by also providing a quality concrete protective coating, protecting the concrete from deicing chemicals and freeze/thaw cycles.

### 4. TECHNICAL DATA:

Color: Clear  
Oil Phase %: 50% + -1  
Water Phase %: 50% + -1  
Viscosity: 55-60 KU  
Weight: 8.68 lbs./gallon  
Cleanup: Water  
Flash Point: None  
V.O.C.'s .09 lbs./gal.

### Specifications:

- ASTM C-308 Type I, Class A
- AASHTO M-148
- A.I.M. Category: Concrete Curing and Sealing Compounds
- A.I.M. Definition: A liquid membrane-forming compound marketed and sold solely for application to concrete surfaces to reduce the loss of water during the

hardening process and to seal old and new concrete providing resistance against alkalis, acids, and ultraviolet light, and provide adhesion promotion qualities. The coating must meet the requirements of American Society for Testing and Materials (ASTM) C 1315-95, Standard Specification for Liquid Membrane-Forming Compounds Having Special Properties for Curing and Sealing Concrete.

- V.O.C. Content Limit: 700 g/l

### 5. APPLICATION PROCEDURES AND INSTRUCTIONS

Application on fresh concrete is done by conventional spray equipment as soon as finish troweling is completed and finish water has dissipated. Rate of application is approx. 200 sq. ft. per gal. on broomed finishes. Mix before use. Do not dilute.

#### Precautions:

TK-L368 is intended for outdoor use only, do not use if further coatings or coverings will be desired, unless that coating is a linseed oil anti-spalling compound such as TK-3102. TK-L368 will freeze, store at temp. above 40°F. Read and follow MSDS sheets provided with shipment.

#### First Aid:

*Ingestion:* DO NOT INDUCE VOMITING. GET MEDICAL HELP.  
*Inhalation:* Remove person to fresh air; give artificial respiration if not breathing; GET MEDICAL HELP.  
*Eye and Skin Contact:* Wash with clean water for 15 minutes.

### 6. AVAILABILITY

TK-L368 is available through TK Distributors. Contact TK Products for the nearest distributor. *Packaged in:* 55 gallon drums, 5 gallon pails, one gallon cans.

### 7. LIMITED WARRANTY

TK Products, a division of The Sierra Corporation, warrants that its products conform to their label descriptions, are free from manufacturing defects, and are fit for the ordinary purposes for which such goods are used. Inasmuch as the use of its products by others and other factors affecting product performance are beyond TK Products' control, TK Products does not guarantee the results to be obtained. SHOULD ANY OF ITS PRODUCTS FAIL TO GIVE SATISFACTORY RESULTS, TK PRODUCTS WILL REPLACE THE PRODUCTS OR, AT ITS OPTION, REFUND THE PURCHASE PRICE. THIS IS THE SOLE AND EXCLUSIVE REMEDY FOR ANY FAILURE OF THE PRODUCTS OF TK PRODUCTS TO PERFORM AS WARRANTED AND SHALL ALSO CONSTITUTE LIQUIDATED DAMAGES IN CASE OF LOSS. UNDER NO CIRCUMSTANCES SHALL THE BUYER BE ENTITLED TO ANY OTHER REMEDY OR DAMAGES. REMEDIES FOR INCIDENTAL AND CONSEQUENTIAL DAMAGES ARE SPECIFICALLY EXCLUDED. TK Products does not authorize any person to assume for it any other liability in connection with the sale or use of its products unless specifically authorized by TK Products in writing. See also TK PRODUCTS DISCLAIMER section below.

### 8. TECHNICAL SERVICES

The TK office offers assistance with specifications, performance test data and field services.

### 9. FILING SYSTEMS

Information Handling Services  
PO BOX 1213  
Englewood, CO 80150  
Information Marketing Services  
13271 Northend  
Oak Park, MI 48237

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