SAFETY DATA SHEET

MANUFACTURER: SIERRA CORP/TK PRODUCTS
ADDRESS: 11400 WEST 47TH STREET
MINNETONKA, MN 55343

EMERGENCY PHONE: 1-800-424-9300
INFORMATION PHONE: (952) 938-7223

PRODUCT NAME: EPOXY OVERLAY, PART A
PRODUCT CODE: TK-2109 A

Hazard Risk Classification:
SIGNAL WORD: DANGER
PICTOGRAM:
GHS07 - EXCLAMATION MARK
GHS09 - ENVIRONMENT

HAZARD CLASS:
SKIN CORROSION / CATEGORICAL 2
IRRITATION
SERIOUS EYE DAMAGE / CATEGORICAL 2 AND 2A
EYE IRRITATION
SKIN SENSITIZER CATEGORICAL 1
HAZARDOUS TO THE AQUATIC CHRONIC 2
ENVIRONMENT LONG-TERM (CHRONIC)

HAZARD STATEMENTS:
H303 May be harmful if swallowed
H315 Causes skin irritation
H317 May cause allergic skin reaction
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects

PRECAUTIONARY STATEMENTS:
PREVENTION:
P261 Avoid breathing dust/fume/gas/mist/vapor/spray.
P264 Wash hands and any exposed area thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective impervious gloves/OSHA approved eye protection/face protection.

RESPONSE:
P302+P352 If on skin: Wash with plenty of water.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes.
Remove contact lenses, if present and easy to do. Continue rinsing.
P321 Specific treatment (see on this label)
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.
P363 Wash contaminated clothing before reuse.

STORAGE:

DISPOSAL:
P501 Store separately. Dispose of contents/container in accordance with local/regional/national/international regulations.

SECTION 3 - COMPOSITION/INFORMATION ON INGREDIENTS

Date Revised: 9/17/10
Date Printed: 9/12/17

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Process Time: 8:29 am
SAFETY DATA SHEET

Date Revised: 9/17/10
Date Printed: 9/12/17

COMPONENT

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS NUMBER</th>
<th>WEIGHT PERCENT</th>
<th>OSHA PEL</th>
<th>ACGIH TLV</th>
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<tbody>
<tr>
<td>Epichlorohydrin Copolymer</td>
<td>25068-38-6</td>
<td>75-90</td>
<td></td>
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</tr>
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</table>

PRIMAR ROUTES OF EXPOSURE:
Skin contact.

EFFECTS OF ACUTE EXPOSURE:
EYES: Direct contact with eyes may cause irritation.
SKIN: Prolonged or repeated contact may cause irritation.
INHALATION: Inhalation of vapor or mist can cause irritation of nose, throat and lungs and lead to headaches and nausea.
INGESTION: Not an anticipated route of exposure. Small amounts are not expected to be harmful.

CHRONIC HEALTH EFFECTS:
No anticipated chronic effects.
MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE:
No known effects on other illnesses.

SECTION 4 - FIRST AID MEASURES
EYES: Flush with large amounts of water for 15 minutes, lifting upper and lower eyelids. If irritation persists seek medical attention.
SKIN CONTACT: Wash contaminated area with soap and water. Remove and launder contaminated clothing.
INGESTION: If a large amount is ingested, give water or milk and induce vomiting. Seek medical attention.
INHALATION: Remove victim to fresh air and provide oxygen if breathing is difficult. If breathing has stopped administer artificial respiration. Seek medical attention if condition persists.

SECTION 5 - FIRE AND EXPLOSION HAZARD DATA
FLASH POINT: Greater than 200 F
METHOD USED: FMCC
FLAMMABLE LIMITS IN AIR BY VOLUME- LOWER: n/a
UPPER: n/a
EXTINGUISHING MEDIA:
This material will not burn in its liquid state unless heated above its flash point. Dried films may burn and can be extinguished by water spray, foam, dry chemical or carbon dioxide.

SPECIAL FIREFIGHTING PROCEDURES:
Persons exposed to products of combustion should wear self-contained breathing apparatus and full protective equipment. Isolate danger area, keep unauthorized personnel out.

UNUSUAL FIRE AND EXPLOSION HAZARDS:
There is the possibility of pressure buildup in closed containers when heated. Water spray may be used to cool these containers.

SECTION 6 - ACCIDENTAL RELEASE MEASURES
STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:
Do not let uncured spilled or leaking material enter watercourse. May be toxic to aquatic life. Absorb with oil-dri or similar inert material. Sweep or scrape up and containerize. Rinse affected area thoroughly with water. Wear appropriate protective equipment.

SECTION 7 - HANDLING AND STORAGE
HANDLING INFORMATION:
Employees who come in contact with this material must be trained in accordance to 1910.1200 of the Hazard Communicatin Standard. Wear chemical resistant gloves and protective clothing to minimize contact. The use of respiratory protection is advised when spraying because of mist and dust overspray.

STORAGE INFORMATION:
Keep containers tightly closed. Use and store material in cool, dry, well-ventilated areas away from heat, direct sunlight, hot metal surfaces, and all sources of ignition. Post "No smoking or open flame" sign. Store only in approved containers. Keep away from incompatible materials (see section 10). Protect containers against physical damage. Indoor storage should meet OSHA standards and appropriate fire codes.

OTHER PRECAUTIONS:
Date Revised: 9/17/10
Date Printed: 9/12/17

All empty containers should be disposed of in an environmentally safe manner in accordance with all governmental regulations.

========= SECTION 8 - EXPOSURE CONTROLS/PERSOAL PROTECTION =========

RESPIRATORY PROTECTION:
No special requirements under normal use conditions. In confined areas, or areas with poor ventilation, engineering controls should be used to minimize exposure. Use NIOSH/MSHA approved respirator if conditions warrant.

VENTILATION:
General room ventilation is adequate.

PROTECTIVE GLOVES:
Prevent prolonged or repeated contact by wearing chemical resistant gloves and other appropriate protective clothing. Launder contaminated clothing before reuse.

EYE PROTECTION:
Wear safety glasses to reduce eye contact potential. Chemical safety goggles (ANSI Z87.1 or approved equivalent) are appropriate if splashing is likely. Eye washes must be available where eye contact can occur.

OTHER PROTECTIVE CLOTHING OR EQUIPMENT:
A source of clean water should be available for flushing eyes and skin. Showers should be available if larger spills are possible.

WORK/HYGIENIC PRACTICES:
Efforts should be made to minimize contact and spills. Always wash hands before eating, drinking, or smoking. Clean up spills promptly. Follow OSHA and company guidelines.

========= SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES ==========

COLOR: Various colors
SOLUBILITY IN WATER: Insoluble/Negligible
VAPOR DENSITY: Heavier than air.
EVAPORATION RATE: Slower than nBuAc

========= SECTION 10 - STABILITY AND REACTIVITY DATA ==========

STABILITY:
Stable under normal conditions and handling.

CONDITIONS TO AVOID:
None known

INCOMPATIBILITY (MATERIALS TO AVOID):
Avoid exposure to strong oxidizing agents and reducing agents.

HAZARDOUS DECOMPOSITION OR BYPRODUCTS:
Combustion may liberate toxic byproducts such as carbon dioxide, and carbon monoxide, various oxides of carbon and nitrogen. Thermal decomposition may liberate acrylic monomers and ammonia.

HAZARDOUS POLYMERIZATION:
Will not occur.

========= SECTION 11 - TOXICOLOGICAL INFORMATION ==========

SENSITIZATION:
Product is a skin sensitizer; sensitization can be severe in susceptible individuals.

CARCINOGENICITY:
There is no data available to indicate any components present at greater than 0.1% may present a carcinogenic hazard.

REPRODUCTIVE TOXICITY:
There is no data available to indicate any components present at greater than 0.1% may present reproductive toxicity.

TERATOGENICITY (BIRTH DEFECTS):
There is no data available to indicate any components present at greater than 0.1% may cause birth defects.

MUTAGENICITY:
There is no data to indicate that any component present at greater than 0.1% will alter DNA.

========= SECTION 12 - ECOLOGICAL INFORMATION ==========

ENVIRONMENTAL DATA:
Although no information is available for this specific product mixture, individual components may by themselves may have ecological affects.

========= SECTION 13 - DISPOSAL CONSIDERATIONS ==========

This product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261, however, state and local regulations may be more restrictive. Coagulate the emulsion by the stepwise addition of ferric
chloride and lime. Remove the clear supernatant and flush to a chemical sewer. Incinerate liquid and contaminated solids in accordance with local, state, and federal regulations.

SECTION 14 - TRANSPORT INFORMATION

SHIPPING NAME:
Not regulated.

SECTION 15 - REGULATORY INFORMATION

All ingredients of this product are listed, or are excluded from listing, on the US Toxic Substances Control Act (TSCA) chemical substance inventory.

This product does not contain a chemical subject to the reporting requirements of SARA Title III, Section 313 (40CFR 312) above de minimis concentrations.

STATE SPECIFIC REQUIREMENTS:
This product contains a chemical(s) known to the state of California to cause cancer, birth defects or reproductive harm, which are subject to the requirements of California Proposition 65.

Phenylglycidyl ether (trace amounts)

<table>
<thead>
<tr>
<th>STATE LISTED COMPONENTS</th>
<th>CAS NUMBER</th>
<th>STATE CODE</th>
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<tbody>
<tr>
<td>Phenylglycidyl Ether</td>
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SECTION 16 - OTHER INFORMATION

REVISION DATE: 09/17/10

HMIS CODES: H F R P
3 * 1 0 C
SAFETY DATA SHEET

MANUFACTURER: SIERRA CORP/TK PRODUCTS
ADDRESS: 11400 WEST 47TH STREET
            MINNETONKA, MN  55343
PRODUCT NAME: EPOXY OVERLAY, PART B
PRODUCT CODE: TK-2109 B

EMERGENCY PHONE: 1-800-424-9300
INFORMATION PHONE: (952)938-7223
NAME OF PREPARER: Safety Director

Hazard Risk Classification
Signal Word: DANGER
Pictogram:
GHS05 - Corrosion  GHS06 - Skull and Crossbones  GHS07 - Exclamation Mark

Hazard Class HAZARD CATEGORY
ACUTE TOXICITY CATEGORY 3 ORAL
ACUTE TOXICITY CATEGORY 3 INHALATION
ACUTE TOXICITY CATEGORY 4 DERMAL
SKIN CORROSION / IRRITATION CATEGORY 1
SERIOUS EYE DAMAGE / EYE IRRITATION CATEGORY 1
RESPIRATORY SENSITIZER CATEGORY 1
SKIN SENSITIZER CATEGORY 1
TOXIC TO SPECIFIC TARGET ORGAN CATEGORY 3
TOXICITY - SINGLE EXPOSURE ASPIRATION HAZARD CATEGORY 1

Hazard Statements:
H301 Toxic if swallowed
H304 May be fatal if swallowed or enters airways
H312 Harmful in contact with skin
H314 Causes severe skin burns and eye damage
H317 May cause allergic skin reaction
H318 Causes serious eye damage
H331 Toxic if inhaled
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled
H335 May cause respiratory irritation

Precautionary Statements:
PREVENTION:
P261 Avoid breathing dust/fume/gas/mist/vapor/ spray.
P264 Wash hands and any exposed area thoroughly after handling.
P270 Do not eat, drink or smoke while using this product.
P271 Use only outdoors or in well-ventilated area.
P280 Wear protective impervious gloves/ OSHA approved eye protection/face protection.

RESPONSE:
P301+P310 If swallowed: Immediately call a Poison Center / doctor.
P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water (or shower).
P304+P340 If inhaled: Remove person to fresh air and keep comfortable for
breathing.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes.
Remove contact lenses, if present and easy to do. Continue rinsing.
P312 Call a POISON CENTER/doctor if you feel unwell.
P321 Specific treatment (see on this label)
P330 Rinse mouth.
P331 Do NOT induce vomiting.
P337+P313 If eye irritation persists: Get medical advice/attention.
P363 Wash contaminated clothing before reuse.

STORAGE:
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.

DISPOSAL:
P501 Store separately. Dispose of contents/ container in accordance with local/ regional/national /international regulations.

SECTION 3 - COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>COMPONENT</th>
<th>CAS NUMBER</th>
<th>PERCENT</th>
<th>OSHA PEL</th>
<th>ACGIH TLV</th>
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<td>Silicone Dioxide</td>
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<td>6 MG/M3 3 MG/M3</td>
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</table>

* Chemical(s) that are chronic health hazards. Refer to section 3 for further information.

PRIMARY ROUTES OF EXPOSURE:
Skin contact.

EFFECTS OF ACUTE EXPOSURE:
EYES: Corrosive to eyes. Contact with eyes may cause severe irritation and burns.
SKIN: Corrosive to skin and mucous membranes. Contact with skin may cause severe irritation and burns. May be absorbed through skin in toxic amounts.
INHALATION: Inhalation of vapor or mist can cause irritation of nose, throat and lungs and lead to headaches and nausea.
INGESTION: Not an anticipated route of exposure. Small amounts are not expected to be harmful. Can cause gastrointestinal irritation, nausea, vomiting and diarrhea. Small amounts aspirated into the respiratory system during ingestion or vomiting may cause mild to severe pulmonary injury.

CHRONIC HEALTH EFFECTS:
Although some components may indicate chronic exposure effects, no effects are anticipated under normal use conditions due to the relatively low proportion in the total mixture.

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE:
No known effects on other illnesses.

SECTION 4 - FIRST AID MEASURES

EYES: Flush with large amounts of water for 15 minutes, lifting upper and lower eyelids. If irritation persists seek medical attention.

SKIN CONTACT: Wash contaminated area with soap and water. Remove and launder contaminated clothing.

INGESTION: If a large amount is ingested, give water or milk and induce vomiting. Seek medical attention.

INHALATION: Remove victim to fresh air and provide oxygen if breathing is difficult. If breathing has stopped administer artificial respiration. Seek medical attention if condition persists.

SECTION 5 - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT: Greater than 200 F
FLAMMABLE LIMITS IN AIR BY VOLUME- LOWER: n/a  UPPER: n/a

EXTINGUISHING MEDIA:
SAFETY DATA SHEET

Date Revised: 7/14/09

This material will not burn in its liquid state unless heated above its flash point. Dried films may burn and can be extinguished by water spray, foam, dry chemical or carbon dioxide.

SPECIAL FIREFIGHTING PROCEDURES:
Persons exposed to products of combustion should wear self-contained breathing apparatus and full protective equipment. Isolate danger area, keep unauthorized personnel out.

UNUSUAL FIRE AND EXPLOSION HAZARDS:
There is the possibility of pressure buildup in closed containers when heated. Water spray may be used to cool these containers.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:
Do not let uncured spilled or leaking material enter watercourse. May be toxic to aquatic life. Absorb with oil-dri or similar inert material. Sweep or scrape up and containerize. Rinse affected area thoroughly with water. Wear appropriate protective equipment.

SECTION 7 - HANDLING AND STORAGE

HANDLING INFORMATION:
Employees who come in contact with this material must be trained in accordance to 1910.1200 of the Hazard Communicatin Standard. Wear chemical resistant gloves and protective clothing to minimize contact. The use of respiratory protection is advised when spraying because of mist and dust overspray.

STORAGE INFORMATION:
Keep containers tightly closed. Use and store material in cool, dry, well-ventilated areas away from heat, direct sunlight, hot metal surfaces, and all sources of ignition. Post "No smoking or open flame" sign. Store only in approved containers. Keep away from incompatible materials (see section 10). Protect containers against physical damage. Indoor storage should meet OSHA standards and appropriate fire codes.

OTHER PRECAUTIONS:
All empty containers should be disposed of in an environmentally safe manner in accordance with all governmental regulations.

SECTION 8 - EXPOSURE CONTROLS/PERSOAL PROTECTION

RESPIRATORY PROTECTION:
No special requirements under normal use conditions. In confined areas, or areas with poor ventilation, engineering controls should be used to minimize exposure. Use NIOSH/MSHA approved respirator if conditions warrant.

VENTILATION:
General room ventilation is adequate.

PROTECTIVE GLOVES:
Prevent prolonged or repeated contact by wearing chemical resistant gloves and other appropriate protective clothing. Launder contaminated clothing before reuse.

EYE PROTECTION:
Wear safety glasses to reduce eye contact potential. Chemical safety goggles (ANSI Z87.1 or approved equivalent) are appropriate if splashing is likely. Eye washes must be available where eye contact can occur.

OTHER PROTECTIVE CLOTHING OR EQUIPMENT:
A source of clean water should be available for flushing eyes and skin. Showers should be available if larger spills are possible.

WORK/HYGIENIC PRACTICES:
Efforts should be made to minimize contact and spills. Always wash hands before eating, drinking, or smoking. Clean up spills promptly. Follow OSHA and company guidelines.

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: Liquid
COLOR: Various colors
ODOR: Amine or ammonia odor
SPECIFIC GRAVITY (H2O=1): .99
BOILING RANGE:
COATING V.O.C.: 0 g/l (0.0 lb/gl )

SECTION 10 - STABILITY AND REACTIVITY DATA

STABILITY:
Stable under normal conditions and handling.

CONDITIONS TO AVOID:
SAFETY DATA SHEET

Date Revised: 7/14/09

None known

INCOMPATIBILITY (MATERIALS TO AVOID):
Avoid exposure to strong oxidizing agents and reducing agents.

HAZARDOUS DECOMPOSITION OR BYPRODUCTS:
Combustion may liberate toxic byproducts such as carbon dioxide, and carbon monoxide, various oxides of carbon and nitrogen. Thermal decomposition may liberate acrylic monomers and ammonia.

HAZARDOUS POLYMERIZATION:
Will not occur.

SECTION 11 - TOXICOLOGICAL INFORMATION

SENSITIZATION:
None known.

CARCINOGENICITY:
There is no data available to indicate any components present at greater than 0.1% may present a carcinogenic hazard.

REPRODUCTIVE TOXICITY:
There is no data available to indicate any components present at greater than 0.1% may present reproductive toxicity.

TERATOGENICITY (BIRTH DEFECTS):
There is no data available to indicate any components present at greater than 0.1% may cause birth defects.

MUTAGENICITY:
There is no data to indicate that any component present at greater than 0.1% will alter DNA.

SECTION 12 - ECOLOGICAL INFORMATION

ENVIRONMENTAL DATA:
No known effects or critical hazards. No data available.

SECTION 13 - DISPOSAL CONSIDERATIONS

This product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261, however, state and local regulations may be more restrictive. Coagulate the emulsion by the stepwise addition of ferric chloride and lime. Remove the clear supernatant and flush to a chemical sewer. Incinerate liquid and contaminated solids in accordance with local, state, and federal regulations.

SECTION 14 - TRANSPORT INFORMATION

SHIPPING NAME:
UN2922, Corrosive Liquid, Toxic, N.O.S., (Diethylenetriamine, Phenol), 8, (6.1), III

SECTION 15 - REGULATORY INFORMATION

All ingredients of this product are listed, or are excluded from listing, on the US Toxic Substances Control Act (TSCA) chemical substance inventory.

This product does not contain a chemical subject to the reporting requirements of SARA Title III, Section 313 (40CFR 372) above de minimis concentrations.

STATE SPECIFIC REQUIREMENTS:
This product does not contain a chemical known to the state of California to cause cancer, birth defects or reproductive harm, subject to the requirements of California Proposition 65.

STATE LISTED COMPONENTS

STATE CODE

SECTION 16 - OTHER INFORMATION

REVISION DATE: 07/14/09

HMIS CODES: H F R P

2 * 1 0 B