SAFETY DATA SHEET

MANUFACTURER: SIERRA CORP/TK PRODUCTS
ADDRESS: 11400 WEST 47TH STREET
MINNETONKA, MN 55343

PRODUCT NAME: EPO MP PATCH, PART A
PRODUCT CODE: TK-EPO MP PATCH A

Hazard Risk Classification

SIGNAL WORD: DANGER

PICTOGRAM:
GHSA05 - CORROSION   GHS07 - EXCLAMATION MARK   GHS08 - HEALTH HAZARD   GHS09 - ENVIRONMENT

HAZARD STATEMENTS:
H302+H312+H332 Harmful if swallowed, in contact with skin or if inhaled
H315 Causes skin irritation
H317 May cause allergic skin reaction
H318 Causes serious eye damage
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled
H411 Toxic to aquatic life with long lasting effects

Precautionary Statements:

Prevention:
P261 Avoid breathing dust/fume/gas/mist/vapor/spray.
P264 Wash hands and any exposed area thoroughly after handling.
P270 Do not eat, drink or smoke while using this product.
P271 Use only outdoors or in well-ventilated area.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective impervious gloves/OSHA approved eye protection/face protection.
P285 In case of inadequate ventilation wear appropriate organic vapor respiratory protection.

Response:
P301+P310 If swallowed: Immediately call a Poison Center/doctor.
P302+P350 If on skin: Wash with plenty of soap and water.
P304+P340 If inhaled: Remove person to fresh air and keep comfortable for
breathing.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER/doctor/ emergency responder.
P312 Call a POISON CENTER/doctor if you feel unwell.
P321 Specific treatment (see on this label)
P330 Rinse mouth.
P332+P313 If skin irritation occurs: Get medical advice/attention.
P337+P313 If eye irritation persists: Get medical advice/attention.
P342+P311 If experiencing respiratory symptoms: Call a Poison Center/doctor.
P363 Wash contaminated clothing before reuse.

STORAGE:
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.

DISPOSAL:
P501 Store separately. Dispose of contents/ container in accordance with local/ regional/national /international regulations.

================= SECTION 5 - FIRE AND EXPLOSION HAZARD DATA =================
FLASH POINT: No flash
FLAMMABLE LIMITS IN AIR BY VOLUME- LOWER: n/a
METHOD USED: PMCC
METHOD USED: APPROVED
UPPER: n/a
EXTINGUISHING MEDIA:
This material will not burn in its liquid state unless heated above its flash point. Dried films may burn and can be extinguished by water spray, foam, dry chemical or carbon dioxide.
SPECIAL FIREFIGHTING PROCEDURES:
Persons exposed to products of combustion should wear self-contained breathing apparatus and full protective equipment. Isolate danger area, keep unauthorized personnel out.

UNUSUAL FIRE AND EXPLOSION HAZARDS:
There is the possibility of pressure buildup in closed containers when heated. Water spray may be used to cool these containers.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:
Do not let uncured spilled or leaking material enter watercourse. May be toxic to aquatic life. Absorb with oil-dri or similar inert material. Sweep or scrape up and containerize. Rinse affected area thoroughly with water. Wear appropriate protective equipment.

SECTION 7 - HANDLING AND STORAGE

HANDLING INFORMATION:
Employees who come in contact with this material must be trained in accordance to 1910.1200 of the Hazard Communicatin Standard. Wear chemical resistant gloves and protective clothing to minimize contact. The use of respiratory protection is advised when spraying because of mist and dust overspray.

STORAGE INFORMATION:
Keep from freezing; material may coagulate. The minimum recommended storage temperature is 34F/1C, the maximum recommended storage temperature is 120F/49C. Keep away from incompatible materials (see section 10). Keep containers tightly closed. It is advised that material be used within 1 year of manufacture, rotate stock.

SECTION 8 - EXPOSURE CONTROLS/PERSONAL PROTECTION

RESPIRATORY PROTECTION:
No special requirements under normal use conditions. In confined areas, or areas with poor ventilation, engineering controls should be used to minimize exposure. Use NIOSH/MSHA approved respirator if conditions warrant.

VENTILATION:
General room ventilation is adequate.

PROTECTIVE GLOVES:
Prevent prolonged or repeated contact by wearing chemical resistant gloves and other appropriate protective clothing. Launder contaminated clothing before reuse.

EYE PROTECTION:
Wear safety glasses to reduce eye contact potential. Chemical safety goggles (ANSI Z87.1 or approved equivalent) are appropriate if splashing is likely. Eye washes must be available where eye contact can occur.

OTHER PROTECTIVE CLOTHING OR EQUIPMENT:
A source of clean water should be available for flushing eyes and skin. Showers should be available if larger spills are possible.

WORK/HYGIENIC PRACTICES:
Efforts should be made to minimize contact and spills. Always wash hands before eating, drinking, or smoking. Clean up spills promptly. Follow OSHA and company guidelines.

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: Liquid
COLOR: Various colors
ODOR: Amine or ammonia odor
SPECIFIC GRAVITY (H2O=1): 1.09
BOILING RANGE: COATING V.O.C.: 0 g/l (0.0 lb/gl)
SOLUBILITY IN WATER: Dilutable
VAPOUR DENSITY: Heavier than air.
EVAPORATION RATE: Slower than nBuAc

SECTION 10 - STABILITY AND REACTIVITY DATA

STABILITY:
Stable under normal conditions and handling.

CONDITIONS TO AVOID:
None known

INCOMPATIBILITY (MATERIALS TO AVOID):
None known. Materials which are not compatible with water or ordinary organics will not be compatible with this material.
HAZARDOUS DECOMPOSITION OR BYPRODUCTS:
Combustion may liberate toxic byproducts such as carbon dioxide, and carbon monoxide, various oxides of carbon and nitrogen. Thermal decomposition may liberate acrylic monomers and ammonia.

HAZARDOUS POLYMERIZATION:
Will not occur.

SECTION 11 - TOXICOLOGICAL INFORMATION

SENSITIZATION:
None known.

CARCINOGENICITY:
There is no data available to indicate any components present at greater than 0.1% may present a carcinogenic hazard.

REPRODUCTIVE TOXICITY:
There is no data available to indicate any components present at greater than 0.1% may present reproductive toxicity.

TERATOGENICITY (BIRTH DEFECTS):
There is no data available to indicate any components present at greater than 0.1% may cause birth defects.

MUTAGENICITY:
There is no data to indicate that any component present at greater than 0.1% will alter DNA.

SECTION 12 - ECOLOGICAL INFORMATION

ENVIRONMENTAL DATA:
Contains ammonia or amines which may be toxic to aquatic life. Nonylphenol is a marine pollutant.

SECTION 13 - DISPOSAL CONSIDERATIONS
This product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261, however, state and local regulations may be more restrictive. Coagulate the emulsion by the stepwise addition of ferric chloride and lime. Remove the clear supernatant and flush to a chemical sewer. Incinerate liquid and contaminated solids in accordance with local, state, and federal regulations.

SECTION 14 - TRANSPORT INFORMATION

SHIPPING NAME:
Not regulated.

SECTION 15 - REGULATORY INFORMATION

All ingredients of this product are listed, or are excluded from listing, on the US Toxic Substances Control Act (TSCA) chemical substance inventory.

This product does not contain a chemical subject to the reporting requirements of SARA Title III, Section 313 (40CFR 372) above de minimis concentrations.

STATE SPECIFIC REQUIREMENTS:
This product does not contain a chemical known to the state of California to cause cancer, birth defects or reproductive harm, subject to the requirements of California Proposition 65.

STATE LISTED COMPONENTS

SECTION 16 - OTHER INFORMATION

REVISION DATE: 10/01/14

HMIS CODES: H F R P
2 1 0 B
=============== SECTION 1 - IDENTIFICATION =============================

MANUFACTURER: SIERRA CORP/TK PRODUCTS
ADDRESS: 11400 WEST 47TH STREET
MINNETONKA, MN 55343
PRODUCT NAME: EPO MP PATCH, PART B
PRODUCT CODE: TK-EPO MP PATCH B

NAME OF PREPARER: Safety Director

=============== SECTION 2 - HAZARDS IDENTIFICATION ======================

HAZARD RISK CLASSIFICATION

SIGNAL WORD: DANGER

PICTOGRAM:
GHS05 - CORROSION
GHS06 - SKULL AND CROSSBONES
GHS07 - EXCLAMATION MARK
GHS08 - HEALTH HAZARD
GHS09 - ENVIRONMENT

HAZARD CLASS                        HAZARD CATEGORY

ACUTE TOXICITY                       CATEGORY 3  DERMAL
ACUTE TOXICITY                       CATEGORY 4  ORAL
ACUTE TOXICITY                       CATEGORY 4 INHALATION
SKIN CORROSION /                     CATEGORY 1
IRRITATION                           
SERIOUS EYE DAMAGE /                 CATEGORY 1
EYE IRRITATION                       
RESPIRATORY SENSITIZER               CATEGORY 1
SKIN SENSITIZER                      CATEGORY 1
HAZARDOUS TO THE AQUATIC             CHRONIC 2
ENVIRONMENT LONG-TERM (CHRONIC)      

HAZARD STATEMENTS:
H302+H312+H332 Harmful if swallowed, in contact with skin or if inhaled
H311  Toxic in contact with skin
H314  Causes severe skin burns and eye damage
H317  May cause allergic skin reaction
H318  Causes serious eye damage
H334  May cause allergy or asthma symptoms or breathing difficulties if inhaled
H411  Toxic to aquatic life with long lasting effects

PRECAUTIONARY STATEMENTS:

PREVENTION:
P260  Do not breath dusts/fume/gas/mist/vapors or spray.
P264  Wash hands and any exposed area thoroughly after handling.
P270  Do not eat, drink or smoke while using this product.
P271  Use only outdoors or in well-ventilated area.
P272  Contaminated work clothing should not be allowed out of the workplace.
P273  Avoid release to the environment.
P280  Wear protective impervious gloves/ OSHA approved eye protection/face protection.
P285  In case of inadequate ventilation wear appropriate organic vapor respiratory protection.

RESPONSE:
P301+P310  If swallowed: Immediately call a Poison Center / doctor.
Date Revised: 10/1/14

P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water (or shower).
P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER/doctor/emergency responder.
P312 Call a POISON CENTER/doctor if you feel unwell.
P321 Specific treatment (see on this label)
P322 Specific measures (see on this label)
P330 Rinse mouth.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P342+P311 If experiencing respiratory symptoms: Call a Poison Center/doctor.
P361+P363 Take off immediately all contaminated clothing and wash before reuse.
P363 Wash contaminated clothing before reuse.

STORAGE:
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.

DISPOSAL:
P501 Store separately. Dispose of contents/container in accordance with local/regional/national/international regulations.

SECTION 3 - COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>COMPONENT</th>
<th>CAS NUMBER</th>
<th>PERCENT</th>
<th>OSHA PEL</th>
<th>ACGIH TLV</th>
<th>OTHER</th>
</tr>
</thead>
<tbody>
<tr>
<td>4-Nonyl Hydroxybenzene, Nonylphenol</td>
<td>84852-15-3</td>
<td>10-25</td>
<td>NOT ESTABLISHED</td>
<td></td>
<td></td>
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<tr>
<td>Aliphatic Amine</td>
<td>90-72-2</td>
<td>10-25</td>
<td>5 PPM (SKIN)</td>
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<td></td>
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<tr>
<td>Polyoxyalkyleneamine</td>
<td>9046-10-0</td>
<td>10-25</td>
<td>NOT ESTABLISHED</td>
<td></td>
<td></td>
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<tr>
<td>N-Aminoethylpiperazine</td>
<td>140-31-8</td>
<td>10-25</td>
<td>NOT ESTABLISHED</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1,2-Ethanediamine, N,N'-bis-(2-Aminoethyl)-112-24-3</td>
<td>10-25</td>
<td>NOT ESTABLISHED</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

* Chemical(s) that are chronic health hazards. Refer to section 3 for further information.

PRIMARY ROUTES OF EXPOSURE:
Skin contact.

EFFECTS OF ACUTE EXPOSURE:
EYES: Corrosive to eyes. Contact with eyes may cause severe irritation and burns.
SKIN: Corrosive to skin and mucous membranes. Contact with skin may cause severe irritation and burns. May be absorbed through skin in toxic amounts.
INHALATION: Inhalation of vapor or mist can cause irritation of nose, throat and lungs and lead to headaches and nausea.
INGESTION: Not an anticipated route of exposure. Small amounts are not expected to be harmful. Can cause gastrointestinal irritation, nausea, vomiting and diarrhea. Small amounts aspirated into the respiratory system during ingestion or vomiting may cause mild to severe pulmonary injury.
CHRONIC HEALTH EFFECTS:
Although some components may indicate chronic exposure effects, no effects are anticipated under normal use conditions due to the relatively low proportion in the total mixture.

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE:
No known effects on other illnesses.

SECTION 4 - FIRST AID MEASURES

EYES: Flush with large amounts of water for 15 minutes, lifting upper and lower eyelids. If irritation persists seek medical attention.

SKIN CONTACT: Wash contaminated area with soap and water. Remove and launder contaminated clothing.

INGESTION: If a large amount is ingested, give water or milk and induce vomiting. Seek medical attention.

INHALATION: Remove victim to fresh air and provide oxygen if breathing is difficult. If breathing has stopped administer artificial respiration. Seek medical attention if condition persists.

SECTION 5 - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT: Greater than 200 F

METHOD USED: PMCC

FLAMMABLE LIMITS IN AIR BY VOLUME- LOWER: n/a  UPPER: n/a

EXTINGUISHING MEDIA:
This material will not burn in its liquid state unless heated above its flash point. Dried films may burn and can be extinguished by water spray, foam, dry chemical or carbon dioxide.

SPECIAL FIREFIGHTING PROCEDURES:
Persons exposed to products of combustion should wear self-contained breathing apparatus and full protective equipment. Isolate danger area, keep unauthorized personnel out.

UNUSUAL FIRE AND EXPLOSION HAZARDS:
There is the possibility of pressure buildup in closed containers when heated. Water spray may be used to cool these containers.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:
Do not let uncured spilled or leaking material enter watercourse. May be toxic to aquatic life. Absorb with oil-dri or similar inert material. Sweep or scrape up and containerize. Rinse affected area thoroughly with water. Wear appropriate protective equipment.

SECTION 7 - HANDLING AND STORAGE

HANDLING INFORMATION:
Employees who come in contact with this material must be trained in accordance to 1910.1200 of the Hazard Communicatin Standard. Wear chemical resistant gloves and protective clothing to minimize contact. The use of respiratory protection is advised when spraying because of mist and dust overspray.

STORAGE INFORMATION:
Keep containers tightly closed. Use and store material in cool, dry, well-ventilated areas away from heat, direct sunlight, hot metal surfaces, and all sources of ignition. Post "No smoking or open flame" sign. Store only in approved containers. Keep away from incompatible materials (see section 10). Protect containers against physical damage. Indoor storage should meet OSHA standards and appropriate fire codes.

OTHER PRECAUTIONS:
All empty containers should be disposed of in an environmentally safe manner in accordance with all governmental regulations.

SECTION 8 - EXPOSURE CONTROLS/PERSONAL PROTECTION

RESPIRATORY PROTECTION:
No special requirements under normal use conditions. In confined areas, or areas with poor ventilation, engineering controls should be used to minimize exposure. Use NIOSH/MSHA approved respirator if conditions warrant.

VENTILATION:
General room ventilation is adequate.

PROTECTIVE GLOVES:
Prevent prolonged or repeated contact by wearing chemical resistant gloves and other appropriate protective clothing. Launder contaminated clothing before reuse.

EYE PROTECTION:
Wear safety glasses to reduce eye contact potential. Chemical safety goggles (ANSI Z87.1 or approved equivalent) are appropriate if splashing is likely. Eye washes must be available where eye contact can occur.
OTHER PROTECTIVE CLOTHING OR EQUIPMENT:
A source of clean water should be available for flushing eyes and skin. Showers should be available if larger spills are possible.

WORK/HYGIENIC PRACTICES:
Efforts should be made to minimize contact and spills. Always wash hands before eating, drinking, or smoking. Clean up spills promptly. Follow OSHA and company guidelines.

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>PROPERTY</th>
<th>VALUE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Liquid</td>
</tr>
<tr>
<td>Odor</td>
<td>Amine or ammonia odor</td>
</tr>
<tr>
<td>Specific Gravity (H2O=1)</td>
<td>.97</td>
</tr>
<tr>
<td>Boiling Range</td>
<td></td>
</tr>
<tr>
<td>Coating V.O.C.</td>
<td>17 g/l (0.14 lb/gl)</td>
</tr>
<tr>
<td>Color</td>
<td>Various colors</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>Dilutable</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>Heavier than air</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>Slower than nBuAc</td>
</tr>
</tbody>
</table>

SECTION 10 - STABILITY AND REACTIVITY DATA

STABILITY:
Stable under normal conditions and handling.

CONDITIONS TO AVOID:
None known.

INCOMPATIBILITY (MATERIALS TO AVOID):
Avoid exposure to strong oxidizing agents and reducing agents.

HAZARDOUS DECOMPOSITION OR BYPRODUCTS:
Combustion may liberate toxic byproducts such as carbon dioxide, and carbon monoxide, various oxides of carbon and nitrogen. Thermal decomposition may liberate acrylic monomers and ammonia.

HAZARDOUS POLYMERIZATION:
Will not occur.

SECTION 11 - TOXICOLOGICAL INFORMATION

SENSITIZATION:
None known.

CARCINOGENICITY:
There is no data available to indicate any components present at greater than 0.1% may present a carcinogenic hazard.

REPRODUCTIVE TOXICITY:
There is no data available to indicate any components present at greater than 0.1% may present reproductive toxicity.

TERATOGENICITY (BIRTH DEFECTS):
Triethylenetetramine is fetotoxic and teratogenic when fed to laboratory animals.

MUTAGENICITY:
Triethylenetetramine has been found to be a direct acting mutagen in the Ames assay.

SECTION 12 - ECOLOGICAL INFORMATION

ENVIRONMENTAL DATA:
Contains ammonia or amines which may be toxic to aquatic life. Nonylphenol is a marine pollutant.

SECTION 13 - DISPOSAL CONSIDERATIONS

This product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261, however, state and local regulations may be more restrictive. Coagulate the emulsion by the stepwise addition of ferric chloride and lime. Remove the clear supernatant and flush to a chemical sewer. Incinerate liquid and contaminated solids in accordance with local, state, and federal regulations.

SECTION 14 - TRANSPORT INFORMATION

SHIPPING NAME:
UN2735, Amines, Liquid, Corrosive, N.O.S., (Secondary Polyetheramine), 8, III UN3066, Paint, 8, III

SECTION 15 - REGULATORY INFORMATION

All ingredients of this product are listed, or are excluded from listing, on the US Toxic Substances Control Act (TSCA) chemical substance inventory.

This product does not contain a chemical subject to the reporting requirements of SARA Title III, Section 313 (40CFR 372) above de minimis concentrations.

STATE SPECIFIC REQUIREMENTS:
This product contains a chemical(s) known to the state of California to cause cancer, birth defects or reproductive harm, which are subject to the requirements of California Proposition 65.
STATE LISTED COMPONENTS          CAS NUMBER          STATE CODE
Triethylenetetramine            112-24-3            CA, FL, MA, PA, NJ

==================================SECTION 16 - OTHER INFORMATION==================================

REVISION DATE: 10/01/14
HMIS CODES:    H   F   R   P
                2   1   0   B