TK-EPOXY FLOOR CHIP KIT
Decorative Finish Epoxy Floor Coating System

PRODUCT DESCRIPTION
TK-EPOXY FLOOR CHIP KIT is a complete 100% solids, solvent-free, high-gloss epoxy floor system for areas requiring strength and durability with a decorative finish. Includes tinted epoxy and decorative chips in a choice of colors.

Features:
- Forms a tough, high strength coating that is resistant to abrasion from heavy traffic and is unaffected by rubber burns.
- Resistant to damage caused by exposure to alkalis, solvents, acids, salt solutions and water, fats, oils and fuels.
- Formulated with resins which work as an adhesive within the slab, strengthening it around minor cracks, crevices and weak spots.
- Virtually odor-free during installation and curing, making it ideal for interior applications.
- Low maintenance, high-gloss finish is smooth, durable and easy to clean.

USES:
Suitable for interior use on commercial, residential or industrial concrete flooring and garages.

APPLICATION PROCEDURES:
PREPARATION:
Surfaces must be prepared in a manner that is consistent with epoxy application; either by shot blasting, sand blasting or acid etching using proper rinses.

Large holes should be filled TK-PASTE EPOXY PATCH 411* and upon hardening ground smooth to the proper level. All cracks in the floor should be filled with TK-EPOXY CRACK FILLER 9000* and allowed to fully harden.

Preparation Note: Even with proper surface preparation there is still the possibility of concrete “gassing” which produces bubbles within the coating. A small test area should always be performed prior to project start-up to check for this reaction.

If gassing does occur during testing, perform one or all of the following steps:
1) Adjust the time of application so that it is done during cool-down (afternoon) periods.
2) Apply a thin prime coat before proceeding with full application.
3) Use a porcupine or spike roller to pop any bubbles which may develop.

MIXING:
TK-EPOXY FLOOR CHIP KIT is sold in kits which consist of the following:
- Base Coat - tinted epoxy (in standard colors)
- Top Coat - clear epoxy
- Color Chips - to be broadcast between coats of epoxy (in standard colors)

Mix just the tinted base coat with a low-speed mixer for two to five minutes to ensure proper pigmented dispersal. In a separate container, mix color chips to ensure adequate color dispersal.

TECHNICAL DATA

<table>
<thead>
<tr>
<th>Composition and Materials:</th>
<th>A 100% solids, solvent-free polyamine epoxy system</th>
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<tbody>
<tr>
<td>Flash Point:</td>
<td>None</td>
</tr>
<tr>
<td>Weight per gallon:</td>
<td>10.77#</td>
</tr>
<tr>
<td>Solids by weight:</td>
<td>100%</td>
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<tr>
<td>Solids by volume:</td>
<td>100%</td>
</tr>
<tr>
<td>Initial Gloss @ 60°:</td>
<td>High</td>
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<tr>
<td>Pot Life (at 70°F):</td>
<td>30 minutes</td>
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<tr>
<td>Drying Time (at 70°F):</td>
<td></td>
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<tr>
<td>Tack Free</td>
<td>1-2 hours</td>
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<tr>
<td>Recoat</td>
<td>Within 24 hours</td>
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<tr>
<td>Full Cure</td>
<td>1-3 days</td>
</tr>
<tr>
<td>VOC Content:</td>
<td>&lt; 400 g/l</td>
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<tr>
<td>A.I.M. Category:</td>
<td>Floor Coatings Maximum VOC 400 g/l</td>
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REQUIRED TOOLS

Make certain that all tools required for the application process are present prior to application. Two or more people are recommended to successfully complete this process.

- Mixing buckets (up to 3 may be needed)
- Low speed (450 RPM) drill and mix paddle
- Porcupine or spike roller
- Roller frames
- Roller covers and long handles (two needed for each coat + on-hand extras)
- Paint brushes
- Squeegee and long handle
- Metal spike soled shoes
- Rags
- Tools to open cans and a spatula or stick to scrape product from containers
- Masking tape and paper
- Clean-up solvent (TK-00 Solvent or a like product)

APPLICATION:
THE APPLICATOR IS ENTIRELY RESPONSIBLE FOR PROPER APPLICATION PROCEDURES AND THE RESULTS THEREOF.

Pour the mixed base coat onto the floor, spreading with a squeegee and back rolling with a high-quality paint roller. Immediately broadcast the color chips in a uniform manner across the surface. Helpful chip broadcast hint: Throw the color chips into the air and allow to fall to the floor in order to uniformly distribute. NOT ALL CHIPS MUST BE USED. Apply until the proper appearance is achieved.

Allow to dry overnight then apply the clear top coat spreading with a squeegee and back rolling with a high-quality paint roller. For additional slip resistance, TK-TRI-GRIP SYNTHETIC AGGREGATE® may be added to the top coat.

CLEAN UP:
Clean tools, equipment and spills with TK-99 SUPER SOLVENT® or TK-00 SOLVENT® before the material dries.
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