SAFETY DATA SHEET

SECTION 1 - IDENTIFICATION

MANUFACTURER: SIERRA CORP/TK PRODUCTS
ADDRESS: 11400 WEST 47TH STREET
MINNETONKA, MN 55343
PRODUCT NAME: TK-GOLD, VOC
PRODUCT CODE: TK-GOLD VOC
EMERGENCY PHONE: 1-800-424-9300
INFORMATION PHONE: (952) 938-7223
NAME OF PREPARATOR: Safety Director

SECTION 2 - HAZARDS IDENTIFICATION

HAZARD RISK CLASSIFICATION

SIGNAL WORD: DANGER
PICTOGRAM:
GHS02 - FLAME  GHS08 - HEALTH HAZARD

HAZARD CLASS
FLAMMABLE LIQUIDS
ASPIRATION HAZARD

HAZARD CATEGORY
CATEGORY 3
CATEGORY 1

HAZARD STATEMENTS:
H226 Flammable liquid and vapor
H304 May be fatal if swallowed or enters airways

PRECAUTIONARY STATEMENTS:

PREVENTION:
P101 If medical advice is needed, have product container or label at hand. Keep out of reach of children.
P102 Keep out of reach of children.
P210 Keep away from heat/hot surfaces/sparks/open flames and other sources of ignition. No smoking.
P233 Keep container tightly closed.
P240 Ground and bond container and receiving equipment.
P241 Use explosion-proof electrical / ventilation/lighting/handling equipment.
P242 Use non-sparking tools.
P243 Take action to prevent static discharge.
P280 Wear protective impervious gloves/ OSHA approved eye protection/face protection.

RESPONSE:
P301+P310 If swallowed: Immediately call a Poison Center / doctor.
P331 Do NOT induce vomiting.
P370+P378 In case of fire: Use carbon dioxide (CO2), powder, alcohol-resistant foam to extinguish.

STORAGE:
P403+P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.

DISPOSAL:
P501 Store separately. Dispose of contents/ container in accordance with local/ regional/national /international regulations.

SECTION 3 - COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>COMPONENT</th>
<th>CAS NUMBER</th>
<th>PERCENT</th>
<th>OSHA PEL</th>
<th>ACGIH TLV</th>
<th>OTHER</th>
</tr>
</thead>
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**SAFETY DATA SHEET**

**Hydrotreated Petroleum Distillates**  
64742-53-6  
75-90  
5 MG/M3

**Aliphatic Hydrocarbon**  
64742-88-7  
10-25  
100 PPM  
100 PPM

* Chemical(s) that are chronic health hazards. Refer to section 3 for further information.

**PRIMARY ROUTES OF EXPOSURE:**  
Skin contact.

**EFFECTS OF ACUTE EXPOSURE:**

**EYES:** Direct contact with eyes may cause irritation.

**SKIN:** Prolonged or repeated contact may cause irritation.

**INHALATION:** Inhalation of vapor or mist can cause irritation of nose, throat and lungs and lead to headaches and nausea.

**INGESTION:** Not an anticipated route of exposure. Small amounts are not expected to be harmful.

**CHRONIC HEALTH EFFECTS:**  
Although some components may indicate chronic exposure effects, no effects are anticipated under normal use conditions due to the relatively low proportion in the total mixture.

**MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE:**  
No known effects on other illnesses.

**SECTION 4 - FIRST AID MEASURES**

**EYES:** Flush with large amounts of water for 15 minutes, lifting upper and lower eyelids. If irritation persists seek medical attention.

**SKIN CONTACT:** Wash contaminated area with soap and water. Remove and launder contaminated clothing.

**INGESTION:** If a large amount is ingested, give water or milk and induce vomiting. Seek medical attention.

**INHALATION:** Remove victim to fresh air and provide oxygen if breathing is difficult. If breathing has stopped administer artificial respiration. Seek medical attention if condition persists.

**SECTION 5 - FIRE AND EXPLOSION HAZARD DATA**

**FLASH POINT:** Greater than 200 F  
**METHOD USED:** SFCC

**FLAMMABLE LIMITS IN AIR BY VOLUME:**  
**LOWER:** 0.8  
**UPPER:** 7

**EXTINGUISHING MEDIA:**  
This material will not burn in its liquid state unless heated above its flash point. Dried films may burn and can be extinguished by water spray, foam, dry chemical or carbon dioxide.

**SPECIAL FIREFIGHTING PROCEDURES:**  
Persons exposed to products of combustion should wear self-contained breathing apparatus and full protective equipment. Isolate danger area, keep unauthorized personnel out.

**UNUSUAL FIRE AND EXPLOSION HAZARDS:**  
There is the possibility of pressure buildup in closed containers when heated. Water spray may be used to cool these containers.

**SECTION 6 - ACCIDENTAL RELEASE MEASURES**

**STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:**

Do not let uncured spilled or leaking material enter watercourse. May be toxic to aquatic life. Absorb with oil-dri or similar inert material. Sweep or scrape up and containerize. Rinse affected area thoroughly with water. Wear appropriate protective equipment.

**SECTION 7 - HANDLING AND STORAGE**

**HANDLING INFORMATION:**  
Employees who come in contact with this material must be trained in accordance to 1910.1200 of the Hazard Communicatin Standard. Wear chemical resistant gloves and protective clothing to minimize contact. The use of respiratory protection is advised when spraying because of mist and dust overspray.

**STORAGE INFORMATION:**  
Keep containers tightly closed. Use and store material in cool, dry, well-ventilated areas away from heat, direct sunlight, hot metal surfaces, and all sources of ignition. Post "No smoking or open flame" sign. Store only in
approved containers. Keep away from incompatible materials (see section 10). Protect containers against physical damage. Indoor storage should meet OSHA standards and appropriate fire codes.

OTHER PRECAUTIONS:
All empty containers should be disposed of in an environmentally safe manner in accordance with all governmental regulations.

SECTION 8 - EXPOSURE CONTROLS/PERSONAL PROTECTION

RESPIRATORY PROTECTION:
No special requirements under normal use conditions. In confined areas, or areas with poor ventilation, engineering controls should be used to minimize exposure. Use NIOSH/MSHA approved respirator if conditions warrant.

VENTILATION:
General room ventilation is adequate.

PROTECTIVE GLOVES:
Prevent prolonged or repeated contact by wearing chemical resistant gloves and other appropriate protective clothing. Launder contaminated clothing before reuse.

EYE PROTECTION:
Wear safety glasses to reduce eye contact potential. Chemical safety goggles (ANSI Z87.1 or approved equivalent) are appropriate if splashing is likely. Eye washes must be available where eye contact can occur.

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: Liquid
COLOR: Various colors
ODOR: Amine or ammonia odor
SPECIFIC GRAVITY (H2O=1): .87
BOILING RANGE:
COATING V.O.C.: 93 g/l (0.78 lb/gl)
SOLUBILITY IN WATER: Dilutable
VAPOR DENSITY: Heavier than air.
EVAPORATION RATE: Slower than nBuAc

SECTION 10 - STABILITY AND REACTIVITY DATA

STABILITY:
Stable under normal conditions and handling.

CONDITIONS TO AVOID:
None known

INCOMPATIBILITY (MATERIALS TO AVOID):
None known. Materials which are not compatible with water or ordinary organics will not be compatible with this material.

HAZARDOUS DECOMPOSITION OR BYPRODUCTS:
Combustion may liberate toxic byproducts such as carbon dioxide, and carbon monoxide, various oxides of carbon and nitrogen. Thermal decomposition may liberate acrylic monomers and ammonia.

SECTION 11 - TOXICOLOGICAL INFORMATION

SENSITIZATION:
None known.

CARCINOGENICITY:
There is no data available to indicate any components present at greater than 0.1% may present a carcinogenic hazard.

REPRODUCTIVE TOXICITY:
There is no data available to indicate any components present at greater than 0.1% may present reproductive toxicity.

TERATOGENICITY (BIRTH DEFECTS):
There is no data available to indicate any components present at greater than 0.1% may cause birth defects.

MUTAGENICITY:
There is no data to indicate that any component present at greater than 0.1% will alter DNA.

SECTION 12 - ECOLOGICAL INFORMATION

 ENVIRONMENTAL DATA:
Contains ammonia or amines which may be toxic to aquatic life.
SECTION 13 - DISPOSAL CONSIDERATIONS

This product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261, however, state and local regulations may be more restrictive. Coagulate the emulsion by the stepwise addition of ferric chloride and lime. Remove the clear supernatant and flush to a chemical sewer. Incinerate liquid and contaminated solids in accordance with local, state, and federal regulations.

SECTION 14 - TRANSPORT INFORMATION

Not regulated.

SECTION 15 - REGULATORY INFORMATION

All ingredients of this product are listed, or are excluded from listing, on the US Toxic Substances Control Act (TSCA) chemical substance inventory.

This product does not contain a chemical known to the state of California to cause cancer, birth defects or reproductive harm, subject to the requirements of California Proposition 65.

STATE LISTED COMPONENTS

REVISED DATE: 03/21/14

HMIS CODES: H F R P
1 1 0 B