SAFETY DATA SHEET

MANUFACTURER: SIERRA CORP/TK PRODUCTS     EMERGENCY PHONE: 1-800-424-9300
ADDRESS     : 11400 WEST 47TH STREET      INFORMATION PHONE: (952)938-7223
MINNETONKA, MN  55343     NAME OF PREPARER : Safety Director

PRODUCT NAME: CHEMICAL CLEANER
PRODUCT CODE: TK-101

========== SECTION 2 - HAZARDS IDENTIFICATION ==========

HAZARD RISK CLASSIFICATION

SIGNAL WORD: DANGER

PICTOGRAM:
GHS05 - CORROSION  GHS07 - EXCLAMATION MARK

HAZARD CLASS                                      HAZARD CATEGORY
CORROSIVE TO METALS                               CATEGORY 1
SKIN CORROSION /                                   CATEGORY 1
IRRITATION
TOXIC TO SPECIFIC TARGET ORGAN                   CATEGORY 3
TOXICITY - SINGLE EXPOSURE

HAZARD STATEMENTS:
H290      May be corrosive to metal.
H303      May be harmful if swallowed
H314      Causes severe skin burns and eye damage
H335      May cause respiratory irritation

PRECAUTIONARY STATEMENTS:

PREVENTION:
P234      Keep only in original packaging.
P260      Do not breath dusts/fume/gas/mist/vapors or spray.
P264      Wash hands and any exposed area thoroughly after handling.
P271      Use only outdoors or in well-ventilated area.
P280      Wear protective impervious gloves/ OSHA approved eye protection/face protection.

RESPONSE:
P301+P312 If swallowed: Call a Poison Center / doctor if you feel unwell.
P301+P330+P331 If swallowed: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water (or shower).
P304+P340 If inhaled: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes.
Remove contact lenses, if present and easy to do. Continue rinsing.
P310      Immediately call a POISON CENTER/doctor/ emergency responder.
P312      Call a POISON CENTER/doctor if you feel unwell.
P321      Specific treatment (see on this label)
P330      Rinse mouth.
P363      Wash contaminated clothing before reuse.
P390      Absorb spillage to prevent material damage.

STORAGE:
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P405      Store locked up.
SAFETY DATA SHEET

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P406 Store in corrosive resistant/... container with a resistant inner liner.

DISPOSAL: P501 Store separately. Dispose of contents/ container in accordance with local/ regional/national /international regulations.

SECTION 3 - COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>COMPONENT</th>
<th>CAS NUMBER</th>
<th>PERCENT</th>
<th>OSHA PEL</th>
<th>ACGIH TLV</th>
<th>OTHER</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium Metasilicate Pentahydrate</td>
<td>6834-92-0</td>
<td>10-25</td>
<td></td>
<td>2 MG/M3</td>
<td></td>
</tr>
</tbody>
</table>

SECTION 4 - FIRST AID MEASURES

EYES: Flush with large amounts of water for 15 minutes, lifting upper and lower eyelids. If irritation persists seek medical attention.

SKIN CONTACT: Wash contaminated area with soap and water. Remove and launder contaminated clothing.

INGESTION: If a large amount is ingested, give water or milk and induce vomiting. Seek medical attention.

INHALATION: Remove victim to fresh air and provide oxygen if breathing is difficult. If breathing has stopped administer artificial respiration. Seek medical attention if condition persists.

SECTION 5 - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT: No flash

FLAMMABLE LIMITS IN AIR BY VOLUME- LOWER: n/a  UPPER: n/a

EXTINGUISHING MEDIA:
This material will not burn in its liquid state unless heated above its flash point. Dried films may burn and can be extinguished by water spray, foam, dry chemical or carbon dioxide.

SPECIAL FIREFIGHTING PROCEDURES:
Persons exposed to products of combustion should wear self-contained breathing apparatus and full protective equipment. Isolate danger area, keep unauthorized personnel out.

UNUSUAL FIRE AND EXPLOSION HAZARDS:
There is the possibility of pressure buildup in closed containers when heated. Water spray may be used to cool these containers.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:
Do not let uncured spilled or leaking material enter watercourse. May be toxic to aquatic life. Absorb with oil-dri or similar inert material. Sweep or scrape up and containerize. Rinse affected area thoroughly with water. Wear appropriate protective equipment.
= SECTION 7 - HANDLING AND STORAGE =

HANDLING INFORMATION:
Employees who come in contact with this material must be trained in accordance to 1910.1200 of the Hazard Communication Standard. Wear chemical resistant gloves and protective clothing to minimize contact. The use of respiratory protection is advised when spraying because of mist and dust overspray.

STORAGE INFORMATION:
Keep from freezing; material may coagulate. The minimum recommended storage temperature is 34°F/1°C, the maximum recommended storage temperature is 120°F/49°C. Keep away from incompatible materials (see section 10). Keep containers tightly closed. It is advised that material be used within 1 year of manufacture, rotate stock.

OTHER PRECAUTIONS:
All empty containers should be disposed of in an environmentally safe manner in accordance with all governmental regulations.

= SECTION 8 - EXPOSURE CONTROLS/PERSONAL PROTECTION =

RESPIRATORY PROTECTION:
No special requirements under normal use conditions. In confined areas, or areas with poor ventilation, engineering controls should be used to minimize exposure. Use NIOSH/MSHA approved respirator if conditions warrant.

VENTILATION:
General room ventilation is adequate.

PROTECTIVE GLOVES:
Prevent prolonged or repeated contact by wearing chemical resistant gloves and other appropriate protective clothing. Launder contaminated clothing before reuse.

EYE PROTECTION:
Wear safety glasses to reduce eye contact potential. Chemical safety goggles (ANSI Z87.1 or approved equivalent) are appropriate if splashing is likely. Eye washes must be available where eye contact can occur.

OTHER PROTECTIVE CLOTHING OR EQUIPMENT:
A source of clean water should be available for flushing eyes and skin. Showers should be available if larger spills are possible.

WORK/HYGIENIC PRACTICES:
Efforts should be made to minimize contact and spills. Always wash hands before eating, drinking, or smoking. Clean up spills promptly. Follow OSHA and company guidelines.

= SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES =

PHYSICAL STATE: Liquid
COLOR: Various colors
ODOR: Amine or ammonia odor
SPECIFIC GRAVITY (H2O=1): 1.12
BOILING RANGE:
COATING V.O.C.: 0 g/l (0.0 lb/gl )

= SECTION 10 - STABILITY AND REACTIVITY DATA =

STABILITY:
Stable under normal conditions and handling.

CONDITIONS TO AVOID:
None known

INCOMPATIBILITY (MATERIALS TO AVOID):
None known. Materials which are not compatible with water or ordinary organics will not be compatible with this material.

HAZARDOUS DECOMPOSITION OR BYPRODUCTS:
Combustion may liberate toxic byproducts such as carbon dioxide, and carbon monoxide, various oxides of carbon and nitrogen. Thermal decomposition may liberate acrylic monomers and ammonia.

HAZARDOUS POLYMERIZATION:
Will not occur.

= SECTION 11 - TOXICOLOGICAL INFORMATION =

SENSITIZATION:
None known.

CARCINOGENICITY:
There is no data available to indicate any components present at greater than 0.1% may present a carcinogenic hazard.

REPRODUCTIVE TOXICITY:
There is no data available to indicate any components present at greater than 0.1% may present reproductive toxicity.
TERATOGENICITY (BIRTH DEFECTS):
There is no data available to indicate any components present at greater than 0.1% may cause birth defects.

MUTAGENICITY:
There is no data to indicate that any component present at greater than 0.1% will alter DNA.

SECTION 12 - ECOLOGICAL INFORMATION
ENVIRONMENTAL DATA:
Contains ammonia or amines which may be toxic to aquatic life.

SECTION 13 - DISPOSAL CONSIDERATIONS
This product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261, however, state and local regulations may be more restrictive. Coagulate the emulsion by the stepwise addition of ferric chloride and lime. Remove the clear supernatant and flush to a chemical sewer. Incinerate liquid and contaminated solids in accordance with local, state, and federal regulations.

SECTION 14 - TRANSPORT INFORMATION
SHIPPING NAME:
UN1719, Caustic Alkali Liquids, N.O.S., (Disodium Trioxosilicate, Pentahydrate), 8, III

SECTION 15 - REGULATORY INFORMATION
All ingredients of this product are listed, or are excluded from listing, on the US Toxic Substances Control Act (TSCA) chemical substance inventory.

This product does not contain a chemical subject to the reporting requirements of SARA Title III, Section 313 (40CFR 372) above de minimis concentrations.

STATE SPECIFIC REQUIREMENTS:
This product does not contain a chemical known to the state of California to cause cancer, birth defects or reproductive harm, subject to the requirements of California Proposition 65.

STATE LISTED COMPONENTS

SECTION 16 - OTHER INFORMATION
REVISION DATE: 11/16/88
HMIS CODES: H F R P
1 0 0 B